

FOAMED RESIN OIL PAN AND METHOD OF FABRICATION THEREOF

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ABSTRACT OF THE DISCLOSURE

10 A foamed resin oil pan comprising a body portion and
a flange portion for mounting the body portion on the
cylinder block is disclosed. The bubble fraction of the
resin constituting the body portion is higher than that
of the resin constituting the flange portion. As a
result, the strength and rigidity of the flange portion
(3) are maintained at high level while at the same time
15 increasing the sound insulating properties and the heat
insulating properties.